



Dart Aerospace Ltd.
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MAY 30 2018

003539

D044-719-011L08
Job Sheet 178343



Part No: D044-719-011L08

Job Qty: 2 ea

Part Name: R44 Cabin Floor Protectors - Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/4/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.09.17 New Issue KJ/JLM IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL IPP Rev C. 07.08.07 Thermoformed in house DL IPP Rev D. 08.04.14 Material change to Lexan 0.093" DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 30 2018
110	Packaging	2 pcs	6/4/18	6/4/18	0.00	0.00	Packaging1-1		MAY 30 2018
120	QC	2 pcs	6/4/18	6/4/18	0.00	0.00	QC4		
125	DC	2 pcs	6/4/18	6/4/18	0.00	0.00	DC		
130	Packaging	2 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	6/4/18	6/4/18	0.00	0.00	QC21		JUN 04 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D044-719-011L08 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D044-719-011L08 Location: FG026

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2854-1-100	Velcro Strip, Looped	16 Ea (8 ea)	90-Start up Operation	5048785
D2854-3-100	Hooked Velcro	16 Ea (8 ea)	90-Start up Operation	5049032
D3281-1L08	Floor Protector, Fwd LH	2 Ea (1 ea)	90-Start up Operation	5064123
D3281-2L08	Floor Protector, Fwd RH	2 Ea (1 ea)	90-Start up Operation	5055812
D3281-3L08	Floor Protector, Aft LH	2 Ea (1 ea)	90-Start up Operation	5055815
D3281-4L08	Floor Protector, Aft RH	2 Ea (1 ea)	90-Start up Operation	5055814

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2854-1-100	16	30	0
	D2854-3-100	16	30	0
	D3281-1L08	2	2	0
	D3281-2L08	2	2	0
	D3281-3L08	2	2	0
	D3281-4L08	2	2	0

Part Specifications

Specifications could not be found.



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Container No: S076428



Part: D044-719-011L08

Job No: 178343

Serial No/Batch: S076428

Revision:

Inspector:

Exp Date: 05/30/2018

Instructions:

Date: 05/30/18

240
8S
23-0

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40
REF FAA STC: SR02051NY
REF EASA STC: EASA.IM.R.S.01075

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.02.24

CERT. NO.: SH04-40

ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	qp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	qp		
CHECKED	h	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED	h	TITLE	SCALE
DE APPR.	h	FLOOR PROTECTOR KIT, CLEAR	NTS
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